



ALTRONIC RESEARCH, INC.

P.O. BOX 249, YELLVILLE, ARKANSAS, U.S.A. 72687-0249

PHONE 870-449-4093 FAX 870-449-6000

1-800-482-LOAD (5623) in US

altronic.com

**MODEL 6510-6515-6525GS
COAXIAL LOAD RESISTOR**



6510/6515GS



6525GS



**ALTRONIC RESEARCH, INC.
P.O. BOX 249
YELLVILLE, ARKANSAS 72687, U.S.A.**

DECLARATION OF CONFORMITY

The Omegaline RF Coaxial Load Model 6500 Series conforms to the following standards:

Low-Voltage Directive (2014/35/EU)

Electromagnetic Compatibility Directive (2014/30/EU)

Machinery Directive (200/127/EC)

Restriction of Hazardous Substances Directive (EU)2015/863

**Safety Requirements for Radio Transmitting Equipment
(IEC 215 / EN 60215)**

As of the date of manufacture on the specifications page.

ATTEST:

**John L. Dyess,
President**

LIMITED WARRANTY

MODEL 6510-6515-6525GS

10/15/25 KW AIR COOLED COAXIAL RESISTOR

We take pride in manufacturing products of the highest quality and we warrant them to the original purchaser to be free from defects in material and workmanship for the period of one year from date of invoice. Additionally, products of our manufacture repaired by us are warranted against defects in material and workmanship for a period of 90 days from date of invoice, with the provisions described herein.

Should a product, or a portion of a product of our manufacture prove faulty, in material or workmanship, during the life of this warranty, we hereby obligate ourselves, at our own discretion, to repair or replace such portions of the product as required to remedy such defect. If, in our judgment, such repair or replacement fails to be a satisfactory solution, our limit of obligation shall be no more than full refund of the purchase price.

This warranty is limited to products of our own manufacture. Equipment and components originating from other manufacturers are warranted only to the limits of that manufacturer's warranty to us. Furthermore, we shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use, or misuse (by operation above rated capacities, repairs not made by us, or any misapplication) of the equipment. Before using, the user shall determine the suitability of the product for the intended use; and the user assumes all risk and liability whatsoever in connection therewith.

The foregoing is the only warranty of Altronic Research Incorporated and is in lieu of all other warranties expressed or implied.

Warranty returns shall first be authorized by the Customer Service Department and shall be shipped prepaid. **Warranty does not cover freight charges.**

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OPERATING TEMPERATURE WARNING

**CARE SHOULD BE TAKEN TO OPERATE UNIT BELOW STATED
MAXIMUM AMBIENT OPERATING TEMPERATURE.**

**OPERATION ABOVE RATED AMBIENT
TEMPERATURE CAN CAUSE MOTOR THERMAL
PROTECTION TO SHUT OFF FAN, WHICH WILL
CAUSE DAMAGE TO UNIT.**

**PROVISIONS ARE MADE TO TRIP THE INTERLOCK
IN THE EVENT OF OVERHEAT, BUT THE INTERLOCK
MUST BE PROPERLY CONNECTED TO THE RF SOURCE
FOR THIS FUNCTION TO OPERATE.**

**NEVER OPERATE WITH INTERLOCK
BYPASSED OR MALFUNCTIONING.
TO DO SO WILL VOID THE WARRANTY.**

PRECAUTIONS



WARNING

Do not attempt any service or parts replacement without first disconnecting all AC power and RF power. Failure to do so may result in serious or *fatal electrical shock or physical injury*.

CAUTION

Do not block air grills or restrict airflow. Restrictions in airflow limit the load's ability to dissipate RF power and could damage and/or cause the unit to fail.

CAUTION

Do not connect the Model 6510-6515-6525GS to an RF power source without first ensuring that the load is connected to the proper line voltage and that the interlock circuit is properly attached to the transmitter. The interlock circuit is designed to indicate a fault and prevent operation when line voltage is not present. Do not apply more than rated power to unit. Damage will occur before thermal protectors can activate interlock circuit if large overloads are applied.

☠CAUTION☠

When using any cleaning solvents or solutions, assure that there is adequate ventilation to protect personnel from breathing any irritable or toxic fumes.

INTRODUCTION

This handbook was prepared for technical personnel as an aid in understanding and performing installation, service and maintenance procedures for the OMEGALINE Model 6510-6515-6525GS Air-Cooled Coaxial Load. Personnel are considered to be skilled if they have the necessary knowledge and practical experience of electrical and radio engineering to appreciate the various hazards that can arise from working on radio transmitters, and to take appropriate precautions to ensure the safety of personnel.

HAZARD ANALYSIS

1. The OMEGALINE 6510-6515-6525GS loads are provided for indoor operation.
2. The hazards presented by these loads include:
 - electrical hazards envisioned by the Low Voltage Directive;
 - mechanical hazards envisioned by the Machinery Directive;
 - high voltage shock/burn hazard presented by the radio frequency energy which the load is designed to dissipate. This hazard is not directly addressed by any standard, but we have chosen to comply with the requirements of IEC 215/EN60215.
3. The electrical hazards arise from the connection of the equipment to 115/230 volts AC. The following measures were incorporated into the design to minimize the exposure of personnel to the mains voltage:
 - AC Mains power enters through a low voltage IEC female receptacle on the back of the load..
 - There is no low voltage to the load unless a 115/230-volt male power connector is plugged into the AC receptacle. By disconnecting the male power connection a worker is assured that low voltage is not present during maintenance.
 - AC Mains power is routed to a minimum of locations;
 - Exposed terminals which carry voltages greater than 28 volts AC are protected from accidental contact by polycarbonate panels which are not removable without tools;
 - Users are not required to remove any guard for normal system operation and adjustments;
 - Local control of the system is provided, lessening the chance that other personnel may accidentally start the fans or energize other components of the circuit.
4. The mechanical hazards arise from the operation of the fan, and motor. The following measures were incorporated into the design to minimize exposure of personnel to these hazards:
 - Power to the fan and motor can be removed by disconnecting the power supply from the back of the load;
 - The panels which protect personnel from contact with the rotating elements are not removable except with tools.
 - There are no operating controls or routine adjustments required within the fan compartment of the load;
 - Air inlet and outlet grills will not allow access for workers' fingers.

5. The high voltage shock/burn hazards arise from the connection of the load to the transmitter. The following measures were incorporated into the design to minimize exposure of personnel to these hazards:
- The panels which protect personnel from contact with the high voltage elements are not removable except with tools.
 - There are no operating controls or routine adjustments required within the high voltage compartment of the load;
 - The interlock connections located on the back of the load are easily removed thereby opening the interlock circuit;
 - Warning labels on the load instruct personnel to first remove AC and RF connections before performing any maintenance.

AIR FLOW VS TEMPERATURE ANALYSIS

The 6510-6515-6525GS loads were designed to cut off RF transmission when temperature in the load reaches 160°F. This allows for cooling of the load while keeping the outlet air temperature cool enough to prevent burning if personnel come in contact with the air flow.

ELECTROMAGNETIC COMPATIBILITY (EMC) ANALYSIS

This device is a finished apparatus available on the commercial market and is subject to conformity with the Electromagnetic Compatibility Directive (2014/30/EU). The compliance of this apparatus with The Directive has been established in accordance with Annex II thereof.

This apparatus has been determined to be immune to electromagnetic energy which is radiated or conducted by the associated transmitting apparatus. It will accept without malfunction the entire output of the transmitter for which it is designed.

The design of the control circuitry and the components thereof has been optimized for immunity from electromagnetic disturbances and will accept disturbances on the AC Mains without malfunction. This apparatus may introduce disturbances upon the AC Mains during starting and stopping events. These disturbances are not expected to last longer than 25 cycles (1/2 second) and are of a normal nature for motor-driven machinery. No special measures have been taken to reduce or to mitigate these effects.

SECTION I

DESCRIPTION AND LEADING PARTICULARS

- 1-1. Purpose and Application of Equipment.** The OMEGALINE Model 6510-6515-6525GS Coaxial Load is designed to safely dissipate a maximum of 10/15/25 kW of electrical energy over a frequency range of DC to 110 MHz and can be optimized for frequencies above 110 MHz.
- 1-2. Equipment Supplied.** The Model 6510-6515-6525GS Coaxial Load is supplied with standard RF connectors. Their designations are:

FLANGE SELECTION								
	E1	F1	R1	E3	F3	R3	E4	EIA 7/8
6510	√	√	√	√	√	√	√	√
6515	√	√	√	√	√	√	√	√
6525	√	√	√	√	√	√	√	√

EIA Swivel flange: **E**

Unflanged flush: **F**

Unflanged recessed: **R**

Other connectors may be supplied upon special order.

The standard power supply voltages and their designators after the Model # are:

-110: 110-120VAC, single phase, 60 Hz

-230: 208-230VAC, single phase, 50/60 Hz

- 1-3. Equipment Required But Not Supplied.** The Model 6510-6515-6525GS Coaxial Load is complete as supplied, but the user must furnish AC Mains input cable, RF input coaxial line, interlock control cable and ground cable appropriate to each installation.
- 1-4. General Description.** The Model 6510-6515-6525GS Coaxial Load is enclosed in a single aluminum case which is painted with a durable acrylic finish. Power connection is made through an IEC connector on the back panel of the load. This panel also contains a 2-screw barrier terminal strip for connection of the interlock circuit. The RF connector is located in the center of the top panel of the main unit.
- 1-5. Electrical Description.** The Model 6510-6515-6525GS contains a 50-ohm non-reactive resistor assembly capable of dissipating 10/15/25 kW respectively of applied electrical energy at sea level at frequencies between DC and 110 MHz with a maximum VSWR of 1.15 to 1. Some VSWR variation may occur at operating temperatures. No provisions are made for tuning the resistor assembly and all operating controls relate to the operation of the fan assembly. Power is supplied through an ON/OFF circuit breaker switch. The transmitter interlock circuit consists of a normally closed overtemperature thermal switch.

- 1-6. Mechanical Description.** The Model 6510-6515-6525GS RF Coaxial Load is a 50-ohm non-reactive resistor assembly which is cooled by forced ambient air. Air flows from the base of the load through the resistor assembly and discharges out through the grills.
- 1-7. General Principle of Operation.** After ascertaining that the Model 6510-6515-6525GS is connected to the correct power supply, connect the transmitter interlock circuit and RF source. Turn the main power switch ON to start the fan and enable transmitter. Operate transmitter as desired. To stop operation, it is necessary to first turn off the transmitter, then allow the load to continue running until cool before shutting power off to prevent damage to the load.
- 1-8. Operating and Adjustment Controls.** The only operating control is the main power switch. No field adjustments are necessary or possible.
- 1-9. Operator Training.** The operator of this equipment must have the following skills/knowledge:
- An understanding of the purpose of the equipment;
 - An understanding of the principles of operation of the equipment;
 - An understanding of the normal operating procedures for the equipment;
 - An understanding of the normal and abnormal indications which may be presented at the control point;
 - The proper procedures for starting, using and stopping the equipment under normal conditions;
 - The proper procedure for stopping the equipment under abnormal or emergency conditions;
 - The proper procedure to lock out and mark controls prior to allowing or commencing maintenance on the equipment;
 - The proper procedure to obtain clearance to remove lockouts and out-of-service marks and return the equipment to normal service.

SECTION II

TEST EQUIPMENT AND SPECIAL TOOLS

2-1. Test Equipment Required. No test equipment is required for routine maintenance. In some circumstances it may be desirable to determine the temperature differential (outlet air minus inlet air) and ambient air temperature which the equipment is experiencing. We recommend the John B. Fluke Mfg. Co. Model 52 or equivalent instrument for this function.

2-2. Special Tools Required. Although no non-standard tools are required for routine maintenance, we recommend the technician have the following specialized tools available:

- 1 #2 Phillips screwdriver
- 1 Tee handle hex key, 6/16" bit
- 1 Power screwdriver with 3/16" hex key & # 2 Phillips

SECTION III

PREPARATION FOR USE AND RESHIPMENT

3-1. Unpacking Equipment. The units should be handled and unpacked with care. Inspect outer cartons for evidence of damage during shipment. *Claims for damage in shipment must be filed promptly with the transportation company involved.* No internal packaging or bracing is used for shipments and the units should not rattle when being unpacked.

3-2. Pre-installation Inspection. Conduct a thorough inspection of the units, paying particular attention to the following items:

- Screws in place and tight.
- All panels and grills free of dents and scratches.
- AC input receptacle visually OK.
- Interlock terminal strip visually OK.
- RF connector visually OK.

While inspecting RF connector, measure DC resistance of the unit by reading from the center conductor to the outer conductor. Compare this reading to that on the specification sheet at the end of this manual. Reading should be ± 1 ohm. If not, consult factory.

3-3. Pre-installation Tests. Prior to installation, connect the load to AC Mains power for the following tests:

- a. Read data plate on fan enclosure and connect to a suitable source of AC power.
- b. Turn power switch on and check for quiet fan operation.

3-4. Installation. The Model 6510-6515-6525GS must be installed in a location convenient for servicing. Consideration should be given to adequate accessibility for maintenance and unit replacement. No attempt is made in this handbook to present complete installation instructions, since physical differences in plant will determine the installation procedure. General guidelines are outlined in subsequent paragraphs.

3-5. Location. The location selected for the Model 6510-6515-6525GS should be dry, free of excessive dust and have an ambient temperature below 104°F (40°C). The room should be well ventilated to prevent excessive temperature rise and consequent derating of the unit. The maximum dissipation of the unit is 10/15/25 kW. This is equal to approx. 51,180/85,300 Btu/hr.

3-6. Mounting. The Model 6510-6515-6525GS is designed to be a free-standing device. It rests on two adjustable-length leveling feet.

CAUTION!

THE UNIT SHOULD BE ATTACHED TO THE PROPER AC POWER SUPPLY WITH INTERLOCK CONNECTED WHENEVER THE RF CONNECTOR IS ATTACHED TO THE SOURCE. INADVERTENT APPLICATION OF RF POWER TO THE UNIT WITHOUT AC POWER MAY DAMAGE OR DESTROY THE RESISTOR ASSEMBLY.

- 3-7. Connections.** There are four possible connections on the Model 6510-6515-6525GS: the RF connector, the AC power supply, the transmitter interlock, and (optional) the remote operation terminals.
- 3-8. Adjustments.** No field adjustments are necessary or possible.
- 3-9. Preparation for Reshipment.** No special measures are required to prepare the Model 6510-6515-652525GS Coaxial Loads for reshipment. Care must be taken to protect the RF connector and to immobilize the swivel flange. Packaging should provide protection against abrasion and impact.

SECTION IV

THEORY OF OPERATION

4-1. General. The Model 6510-6515-6525GS contains a 50-ohm non-reactive resistor assembly which is cooled by forced air supplied by a fan assembly. Control of the fan and of the transmitter interlock circuit is accomplished with the circuit breaker ON/OFF switch.

Model	Resistor Assembly Ω
6510	8 @ 400
6515	10 @ 500
6525	20 @ 250

4-2. Control Circuits. There are 2 control circuits in the Model 6510-6515-6525GS. One circuit controls the fan, and the other controls the transmitter interlock circuit.

SECTION V

MAINTENANCE



WARNING

***PERSONNEL WORKING ON THIS LOAD MUST BE
CONSIDERED SKILLED AS DEFINED BY
EN60215 SECTION 3.1 AND APPENDIX D***

BEFORE PERFORMING ANY MAINTENANCE:

- 1. DISCONNECT POWER AND ALLOW MOTOR TO COME TO A FULL STOP.**
- 2. DISCONNECT RF CONNECTOR ASSEMBLY AND LOCK OUT TRANSMITTER OPERATING CONTROLS.**
- 3. DISCONNECT TRANSMITTER INTERLOCK LINE.**

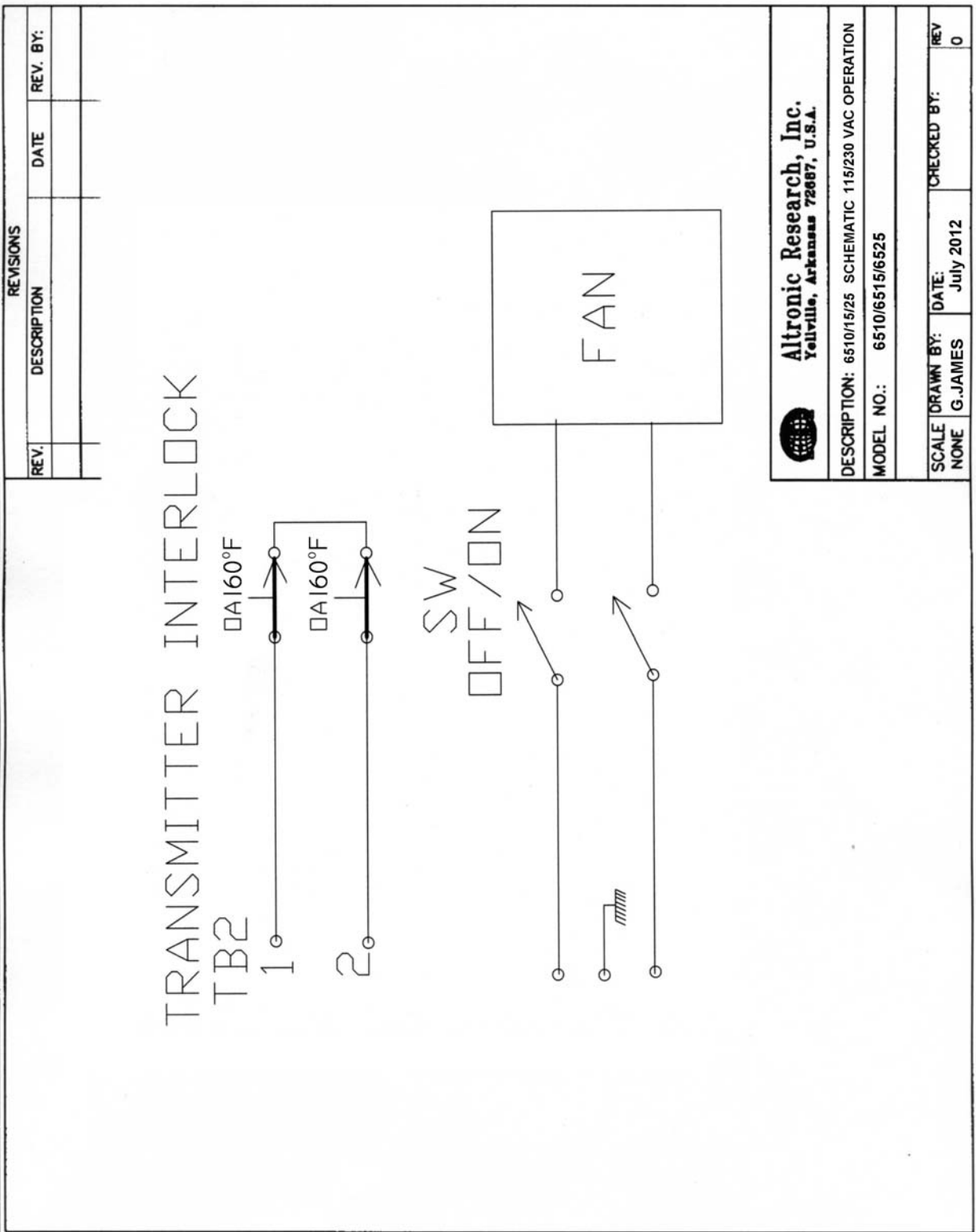


***FAILURE TO FOLLOW THESE DIRECTIONS
MAY CAUSE FATAL ELECTRICAL SHOCK!***

- 5-1. Cleaning.** The enclosure of the Model 6510-6515-6525GS is finished with an acrylic finish or other durable coating system. It should be cleaned with a neutral plastic and glass cleaner such as Windex or Glass Plus. The RF connector should be cleaned with a non-residue contact cleaner. Remove dirt accumulations from the fan and motor by vacuuming. Do not use solvents or an air jet, as these can damage the motor. Remove dirt and dust accumulations from the grills and resistor assembly with an air jet and a soft brush.
- 5-2. RF Circuit.** The RF circuit does not require any periodic maintenance and the only repairs possible are the replacement of parts in the connector, quick-step or support portions of the resistor assembly or the replacement of resistors. Contact the factory for parts or resistor replacement.

SECTION VI

SCHEMATIC DIAGRAM



REPLACEMENT PARTS
MODEL 6510-6515-6525GS

(CONSULT FACTORY)
CALL 870-449-4093

When consulting the factory for replacement parts, please have the model and the serial number of loads requiring service.

SPECIFICATIONS

Model 6510-6515-6525GS

Impedance ----- 50 ohms nominal

VSWR @ DC to 110MHz----- 1.15:1 max.

Power Rating @ Sea Level ----- 10/15/25 KW

Frequency Range----- DC to 110 MHz

Cooling Method ----- Forced Air

Ambient Temperature ----- -30°C to 43°C

Fan Assembly ----- Axial Fan

AC Power Requirements: ----- 3 Amp 115 VAC / 2 Amp 230 VAC

Nominal Dimensions (including connections)

Model 6510/6515GS ----- 40.6 cm x 40.6 cm x 104 cm (16" x 16" x 41")

Model 6525GS ----- 40.6 cm x 40.6 cm x 162.5 cm (16" x 16" x 64")

Nominal Weight

Model 6510/6515GS ----- 19 kilograms (42 lbs.)

Model 6525GS ----- 29 kilograms (64 lbs.)

Finish ----- Green Splatter

Serial No. _____ Frequency _____ Resistance _____ dBA@3ft < 80dBA

Model _____ Inspected by _____ Date _____

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